



### **About us**

**COMECARAN, S.A.** is a medium-heavy metal fabricator with over 40 years' **experience** in its sector, with a team of professionals qualified in Spain and internationally. We fabricate mechanically welded equipment to customer drawings, with custom manufacturing, through turnkey projects, industrial repair, maintenance and assembly, for steelmaking, water treatment, naval, nuclear, aeronautical and papermaking industries.

The company has two separate facilities: a manufacturing plant in Aranzazu with a total area of 1,600 m<sup>2</sup>, and a 1,000 m<sup>2</sup> unit in the Bildosola industrial estate in Artea, (Bizkaia), where our products are assembled.





### **Technical capacities**

#### **Manufacturing Plant in Aranzazu**

- CNC milling machine: up to 4 m for the X-axis, Y-axis = 1.5 m, and Z-axis = 2.6 m.
- Boring machine: up to 10 m for the X-axis, with a 32 tonne capacity.
- Horizontal CNC Lathe of Ø2,000 x 8,000 mm for up to 18 tonnes.
- Horizontal Lathe of Ø1,030 x 5,000 mm capacity for bench turnover, and 5 m length between points.
- Radial drills.
- Metrology.
- Manual plasma cutting machine, up to 40 mm.
- Cranes:
- > Boilermaking area: 12.5 tonnes.
- > Lathes and machining area: 20 tonnes.
- > Assembly line: 20 tonnes.
- Welding and boilermaking: approved welders for manual and semiautomatic procedures, and TIG Welding for Austenitic, Duplex, and Super Duplex Carbon Steel and Stainless Steel.
- Exclusive welding station for stainless steel.

#### Assembly Workshop in Artea

- 1,000 m<sup>2</sup> exclusive area for stainless steel.
- Pickling tank and stainless steel chemical passivation.
- 20-tonne cranes.

# **Projects carried out**

#### Some of our most successful projects

- Brilliant Annealing Line (BAL) machines for ACERINOX, NAS, AST, KTN and OUTOKUMPU (LANG SHITAN).
- Charge and Discharge furnace mechanisms for OUTOKUMPU TORNIO.
- Tundish cars for ACB BILBAO.
- Aramco (Saudi Arabia).
- GOLFECH, BARTOW and Conventional Thermal Power Stations.
- Aramco (Saudi Arabia).
- Europe, Mexico, Chile, and Argentina Our Global Approach.
- Aluminium door for nuclear reactor pool (General Electric).

### **Contact Information**

#### Strategic Localization

We enjoy the benefit of the best possible communications either by sea, air or land. Our headquarters are located barely 15 kilometres away from Bilbao International Airport and the city's Port, and only 5 kilometres away from the motorway, in the heart of the Arratia Valley, a region known for its deeply rooted industrial culture.

#### Construcciones Mecánicas Aranzazu

Barrio Zelaia nº 11 48140 Arantzazu (Bizkaia) Coordinates: 43.155688, -2.790657

#### Assembly facilities

Industrial estate plots F8 and F9 48142 Artea (Bizkaia) Coordinates: 43.138691, -2.783981



### **CONSTRUCCIONES MECÁNICAS A**RANZAZU

Filters for Cattenom (France), Summer and Vogtle (USA) Nuclear Power Stations and

Water filtering equipment for nuclear power plants (France & USA) EPR FLAMENVILLE,

Filters for Cattenom (France), Summer and Vogtle (USA) Nuclear Power Stations and

• Waste water treatment sludge thickening machines manufactured for clients all over

• Manufacturing of different projects for the Japanese Engineering CHUGAI Ro. Co., Ltd.



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**Boilermaking** (Industrial and Machining) Manufactures of Capital Equiptment **Machinery Manufacturers** Industrial Maintenance









- Mill
- Coiling and uncoiling machines
- Roll -bearing chocks
- Ingot moulds
- Coil carriages
- Coated steel and aluminium rolls
- Walking beams
- False mill bars
- Shears
- Tundish cars
- Belt coilers
- Pulling and reeling mills
- Water treatment, energy, and so on















### Water Treatment

**COMECARAN S.A.**, manufactures filters since diameters DN 400 until DN 3000 in carbon steel painted as both linings Neoprene rubber or Ebonite, as well as Ferro-austenitic stainless and austenitic stainless steel (Duplex 1.4462 and 1.4410 Superduplex).

- Valves
- Water filters
- Dismantling reels
- Thickening tables
- Belt filters

























### Energy, Aeronautical, Hydraulic, Naval and Paper Industries

- Hydraulic turbine repair works
- Mechanically weldable housings
- Fixtures for Aeronautical manufacture and maintenance





### **Industrial Maintenance**

- Equipment Repair Works
- Industrial Maintenance: either at our client's facilities or inside our own premises.
- Manufacturing of and modifications to special machinery
- Compliance with Spanish Royal Decree 1215/97

Civil Works



## **Quality Standards**



Our services and/or products have been approved and certified to comply with the ISO 9001/2000 management System Standards and ISO 3834-2.

We have also received the "U" stamp certification for metal pressurized containers under A.S.M.E. standards, as well as the"NB" (National Board) stamp certification for high pressure containers.

In order to guarantee our quality control processes we employ the necessary qualified human resources, which are fully committed to our goal of excellence in the quality of our products and the service we provide to our customers.

As part of our continuous improvement plan we are currently fully implementing the 5S and OSHAS 18001 quality certification procedures. We have IWE (International Welding Engineering) Certification 2016 and personnel approved to level 2 in liquid penetrant, magnetic particle and visual testing.

